

**HOT MELT
IS OUR
PASSION**

For more than 90 years

NEW



-30 %
trigger
pull forces for
fatigue-free work

HB 240 / HB 250

wing.line®stick

BÜHNEN
ADHESIVE SYSTEMS

The **HB 240** and **HB 250** enable **fatigue-free work** due to very low trigger pull forces. The **very high melting capacity** and an **innovative, patented trigger system** including the new melting chamber set the benchmark in their class. In addition, the **HB 250** has a very precise and **electronically controlled temperature regulation** integrated in the shaft. Both devices guarantee **process-safe work** during all manual hot melt applications.

HB 240

wing.line®stick



Technical Data	HB 240
Dimensions	260 x 215 x 85 mm
Weight	605 g
Operating voltage	220-230 V, 50/60 Hz
Power consumption	300 W
Processing temperature	190 °C
Hot melt sticks	200 mm / 300 mm length, Ø 12 mm
Melting capacity*	1–1,5 kg/h

* depending on temperature and adhesive viscosity

Advantages and features

- › 30 % reduced trigger pull forces for fatigue-free work
- › Precise, electronic temperature regulation
- › Mechanical stroke limitation for exact reproducible hot melt application
- › Distance between trigger and shaft can easily be adjusted for all hand sizes
- › Very high melting capacity of up to 1,5 kg/h
- › Integrated ON/OFF-switch (illuminated) with “ready” indicator
- › Exchangeable nozzle (standard diameter 3,0 mm)
- › Available in a box or case
- › Removable stand
- › Integrated outting for use with balancer

Amongst others following adhesives are suitable for the HB 240:

A20158.1, A20206.1, A20364.1, A21289, A21325.1, A21575, A22075.1, B21321, J21619

Further information at www.buehnen.de/en/hot-melt-adhesives

HB 250

wing.line®stick

Most powerful device of its class.



Technical Data	HB 250
Dimensions	260 x 215 x 85 mm
Weight	605 g
Operating voltage	220-230 V, 50/60 Hz
Power consumption	400 W
Processing temperature	40-230 °C
Hot melt sticks	200 mm / 300 mm length, Ø 12 mm
Melting capacity*	1,2–1,7 kg/h

* depending on temperature and adhesive viscosity

Advantages and features

- › 30 % reduced trigger pull forces for fatigue-free work
- › Microprocessor controlled, infinitely adjustable, integrated temperature regulation +/- 1°C with digital status display in the shaft
- › Temperature lock and programmable temperature reduction
- › Mechanical stroke limitation for exact reproducible hot melt application
- › Distance between trigger and shaft can easily be adjusted for all hand sizes
- › Very high melting capacity of up to 1,7 kg/h
- › Exchangeable nozzle (standard diameter 3,0 mm)
- › Available in a case
- › Removable stand
- › Integrated outting for use with balancer

Amongst others following adhesives are suitable for the HB 250:

A20158.1, A20206.1, A20364.1, A21289, A21325.1, A21575, A22075.1, B21321, J21619, C20460, C20874, C20874S

Further information at www.buehnen.de/en/hot-melt-adhesives